भारत सरकार टकसाल
INDIA GOVERNMENT MINT
सिक्यूरिटी प्रिंटिंग एंड मींटिंग कॉर्पोरेशन ऑफ इंडिया लिमिटेड की एक इकाई
A Unit of Security Printing & Minting Corporation of India Limited
भारत सरकार के पूर्ण स्वामित्वाधीन/ Wholly owned by Government of India
A Miniratna Category-I, CPSE **CIN U22213DL2006GOI144763**

सूचना का अधिकार

डी-2, सैक्टर-1, नोएडा | D-2, Sector-1, NOIDA | ☎: 0120-4783116
ज़िला - गौतमबुद्ध नगर, उ. प्र. | Distt. Gautam Buddh Nagar (UP) | Fax: 0120-2537609
पिन 201301 | PIN 201 301 | email: igm.noida@spmcil.com

F. No.: IGMN-18/13/2026-IGMN-TECH-IGMN Date: 06.11.2026

NATIONAL INVITATION FOR SUBMISSION OF EXPRESSION OF INTEREST FOR MANUFACTURE AND SUPPLY OF RS.20 BI-METALLIC COIN BLANKS AT INDIA GOVERNMENT MINTS LOCATED AT NOIDA, KOLKATA, HYDERABAD AND MUMBAI FOR 200 MPCs (1708.00 MTs)

1	Name of the Purchasing Organization	INDIA GOVERNMENT MINT, NOIDA
2	Type of the Organization	Coin Manufacturing Unit
3	Reference No.	IGMN-18/13/2026-IGMN-TECH-IGMN Date: 06.11.2026
4	EOI Title	Manufacture and Supply of Rs.20 Bi-Metallic Coin Blanks at India Government Mints located at Noida, Kolkata, Hyderabad and Mumbai
5	Category	Public Sector Undertaking (wholly owned by Government of India- Ministry of Finance)
6	Sub-Category	Miniratna Category-I
7	Date of Announcement	07.11.2026
8	Last date & time for submission of EOI	06.12.2026 at 10:00 AM
9	Last date & time for opening & also presentation	06.12.2026 at 10:30 AM
10	Broad description of work	Scope of Work at - Annexure – A
11	Pre-qualification criteria	The Bidder (manufacturer or principal of authorized representative – herein referred simply as "The Bidder") should be in the field of manufacturing and supplied Ferrous/ Non – Ferrous blanks/ coils or similar goods/ materials, in any one of the last five financial years ending on 31.03.2026. The Bidder must have an annual capacity to manufacture and supply at least 80 MPCs (683.20 MT) Ferrous / Non – Ferrous blanks/ coils or similar goods/ materials. The details of annual financial turnover of the bidder during the last three years, ending on 31.03.2026 should be Rs.112,10,01,936/- as per the annual report (audited balance sheet and profit & loss account) of the relevant period, duly authenticated by a Chartered Accountant/ Cost Accountant in India, must be submitted by the bidder. The net worth of the Bidder firm should not be negative on 31.03.2026 and should not have eroded by more than 30% in the last three years, ending on 31.03.2026.
12	Bid documents (if any)	Prescribed format available on our website http://igmnoida.spmcil.com *(to be uploaded)*

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13	Address for submission of EOI	The Chief General Manager, India Government Mint, D-2, Sector-1, Noida, District Gautam Buddh Nagar, Uttar Pradesh – 201301 INDIA

Future amendment/ revision of this EOI, if any, shall be published/ posted in our website & CPPP Portal only. Hindi version & further details of this advertisement are available at our site http://igmnoida.spmcil.com.

NOTE: This EOI is issued without any obligation or commitment.

06/11/2026

For Chief General Manager

संजय कुमार गुप्ता
Sanjay Kumar Gupta
उप प्रबंधक (सामग्री)
Deputy Manager (Material)
भारत सरकार टकसाल, नौएडा
India Government Mint, Noida

Annexure - A

MANUFACTURE AND SUPPLY OF 380 MPCs (2941.20 MTs) OF RS.10 BI-METALLIC COIN BLANKS AT INDIA GOVERNMENT MINTS LOCATED AT NOIDA, KOLKATA, HYDERABAD AND MUMBAI

Objective and Scope of Expression of Interest

India Government Mint (A unit of SPMCIL) is located at Noida (UP) is engaged in Minting of Coins and is looking for domestic suppliers with capability of mass scale manufacturing of Coin Blanks/ Coils. Following are requisite Parameters for Rs.20 Coin Blanks:

Rs.20/- Bi-Metallic Coin Blanks:

Sl. No.	Parameter	
1.	Quality of Bi-Metallic composite coin blanks	Rimmed and fully annealed
2.	Centre piece and Ring to be cut from strips and annealing to be done after rimming.	
3.	Centre piece Diameter	16 mm (Nominal)
4.	Rimmed Diameter of Composite Bi-Metallic blanks	26.00 ± 0.05 mm
5.	Piece Weight of Composite Bi-metallic blanks	8.54 grams (±2.5%) i.e. 8.33 grams to 8.75 grams
6.	Weight of Ring	5.32 grams (± 2.5%) (Nominal)
7.	Weight of Centre Piece	3.22 grams (± 2.5%) (Nominal)
8.	Rim - Thickness (kiss rim)	2.08 mm (± 0.05 mm)
9.	Hardness	100 ± 10 VPN (HV30)
10.	Physical tolerance/Appearances	As mentioned in 10.1 & 10.2
10.1	Circularity	The difference between maximum and minimum diameter of any composite blank shall not exceed 0.03 mm
10.2	Surface Finish	The color and brightness of composite blanks shall be assessed in natural light. The blank shall be free from surface imperfection such as porosity, blanking indentation, roll marks, blisters, scratches, Strains, etc. The center piece shall be Bronze color (Nickel Brass) and the ring Shall be whitish (Nickel Silver) and bright.
11.	Method of Joining Centre Piece and ring	The Joining method of Ring and the center piece shall be by means of mechanical positive locking for which the center piece may be required to have a suitable grooving around the Complete Periphery. There should be positive locking with the ring by means of uniform metal flow through the groove so as to ensure positive locking of ring with centre piece so that relative motion between centre piece and ring shall be eliminated.
12.	Locking load Test (Centre piece and Ring)	The composite blanks should be subjected to expulsion load test at 100 kilogram force (static load).
13.	Locking Test procedure	The sample pre-fitted coin blanks is to be positioned centrally inside a test-rig, in which the support has a break-out one Millimeter larger than the center piece of the coin blanks, the expulsion punch will have a diameter of 12 millimeter for load testing purposes. The coin blanks will be positioned on test-rig and will be subjected to expulsion test force by the 12 Millimeter punches as mentioned above.

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CHEMICAL SPECIFICATION FOR BI-METALLIC COMPOSITE COIN BLANKS		
Centre Piece (Nickel Brass)	Copper	75% ±1%
	Zinc	20% ±1%
	Nickel	5% ± 0.5%
Outer Ring (Nickel Silver)	Copper	65% ±1%
	Zinc	15% ± 1%
	Nickel	20% ± 1%

The Scope of EOI is as follows:

1. To develop new domestic suppliers/ vendors (promoting Make in India policy of GoI) who are engaged in the field of manufacturing coils/ coin blanks and can supply coin blanks to India Govt. Mints.

2. To supply non-ferrous Coin Blanks with above mentioned or similar specification (as per future requirements) to India Government Mints located at Noida, Kolkata, Hyderabad and Mumbai.

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Annexure-B

STATEMENT OF CREDENTIAL OF INTERESTED FIRM

I. Applicant Particulars

Category	☐ Original Equipment Manufactures ☐ Others (Please mention)				
Name of the Firm/ Company:					
Constitution or Legal Status					
Registration Number:		Registering: Authority		Date of Registration	
Registered Address Office:					
Address of Factory					
Contract Person Name and Designation:					
Address for Correspondence:					
Tel. No		Fax No.			
Mobile No.		e-mail Address:			

II. Applicant profile

A. Type of Ownership:

☐ Individual ☐ Sole Proprietorship Concern ☐ Partnership Firm

☐ PSU/Govt. Undertaking ☐ Private Ltd. company

Other, (please specify)

.....

.....)

B. Enclosed copies of Articles & Memorandum of Association/ Certificate of incorporation/ Certificate of Registration etc. as applicable.

C. (a) Do you have ISO 9001quality certification? Yes / No

If yes, please specify & indicate validity:

(b) In case of certification by other accredited institutions, please give details:

Institution	Type of Certification	Valid up to (date)

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III.

A) Capable and reputed manufacturers having proven capability to design, manufacture, supply of Coins Blanks Nationally / Internationally.

B) Total number of non-ferrous Coin Blanks Manufacture & Supply that has been supplied till date (please attach detailed statement).

C) Details regarding the manufacturing capability of the firm.

D) Subsidiaries of the company if any, doing the same business of manufacturing of non-ferrous Coin Blanks Manufacture and Supply.

E) Schematic write-up of Technology available (along with engineering details and catalogues etc.).

F) Lead time for Manufacture and Supply of non-ferrous Coin Blanks i.e. installed & operating capacity coupled with logistical lead time.

(Note: Please enclose separate sheet for furnishing details of above points at III A to F).

IV. List the names of Owners/ Partners / Board of Directors:

Names of the Owners/ Partners / Board of Directors	Address	Whether Owners/ Partners or Directors	Extent of share holding in the Firm/Company as the case may be

V. List the names & address of all associated, subsidiary & holding companies including trusts

Company Name	Address	Nature of Business	Relationship with Applicant

VI. Financial details

(a) Annual Turnover in the past 3 years:

Year			
Annual Turnover (In INR)			
Profit/ Loss (In INR)			

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VII. Attach the following audited financial statements, as applicable, for the past three financial years and place a tick mark in the appropriate column as confirmation of having enclosed the appropriate documents with the application.

Year			
Balance sheet			
Profit/Loss statement			

VIII. Any other relevant information if any.

06/11/2016

Seal & Signature of the authorized signatory

संजय कुमार गुप्ता
Sanjay Kumar Gupta
उप प्रबंधक (सामग्री)
Deputy Manager (Material)
भारत सरकार टकसाल, नोएडा
India Government Mint, Noida