**भारत सरकार टकसाल**
**INDIA GOVERNMENT MINT**
सिक्यूरिटी प्रिंटिंग एंड मींटिंग कॉर्पोरेशन ऑफ इंडिया लिमिटेड की एक इकाई
A Unit of Security Printing & Minting Corporation of India Limited
भारत सरकार के पूर्ण स्वामित्वाधीन/ Wholly owned by Government of India
**A Miniratna Category-I, CPSE** **CIN U22213DL2006GOI144763**

सूचना का अधिकार

डी-2, सैक्टर-1, नोएडा
ज़िला - गौतमबुद्ध नगर, उ. प्र.
पिन 201301

D-2, Sector-1, NOIDA
Distt. Gautam Buddh Nagar (UP)
PIN 201 301

☏: 0120-4783116
Fax: 0120-2537609
email: igm.noida@spmcil.com

F. No.: IGMN-18/12/2026-IGMN-TECH-IGMN Date: 06.11.2026

**NATIONAL INVITATION FOR SUBMISSION OF EXPRESSION OF INTEREST FOR MANUFACTURE AND SUPPLY OF RS.10 BI-METALLIC COIN BLANKS AT INDIA GOVERNMENT MINTS LOCATED AT NOIDA, KOLKATA, HYDERABAD AND MUMBAI FOR 380 MPCs (2941.20 MTs)**

| | | |
|---|---|---|
| 1 | Name of the Purchasing Organization | INDIA GOVERNMENT MINT, NOIDA |
| 2 | Type of the Organization | Coin Manufacturing Unit |
| 3 | Reference No. | No. IGMN-18/12/2026-IGMN-TECH-IGMN, Date: 06.11.2026 |
| 4 | EOI Title | Manufacture and Supply of Rs.10 Bi-Metallic Coin Blanks at India Government Mints located at Noida, Kolkata, Hyderabad and Mumbai |
| 5 | Category | Public Sector Undertaking (wholly owned by Government of India- Ministry of Finance) |
| 6 | Sub-Category | Miniratna Category-I |
| 7 | Date of Announcement | 07.11.2026 |
| 8 | Last date & time for submission of EOI | 06.12.2026 at 10:00 AM |
| 9 | Last date & time for opening & also presentation | 06.12.2026 at 10:30 AM |
| 10 | Broad description of work | Scope of Work at - Annexure – A |
| 11 | Pre-qualification criteria | The Bidder (manufacturer or principal of authorized representative – herein referred simply as "The Bidder") should be in the field of manufacturing and supplied Ferrous/ Non – Ferrous blanks/ coils or similar goods/ materials, in any one of the last five financial years ending on 31.03.2026.<br><br>The Bidder must have an annual capacity to manufacture and supply at least 152 MPCs (1176.48 MT) Ferrous / Non – Ferrous blanks/ coils or similar goods/ materials.<br><br>The details of annual financial turnover of the bidder during the last three years, ending on 31.03.2026 should be Rs.200,00,36,282/- as per the annual report (audited balance sheet and profit & loss account) of the relevant period, duly authenticated by a Chartered Accountant/ Cost Accountant in India, must be submitted by the bidder.<br><br>The net worth of the Bidder firm should not be negative on 31.03.2026 and should not have eroded by more than 30% in the last three years, ending on 31.03.2026. |
| 12 | Bid documents (if any) | Prescribed format available on our website http://igmnoida.spmcil.com *(to be uploaded)* |

| | | |
|---|---|---|
| 13 | Address for submission of EOI | The Chief General Manager, India Government Mint, D-2, Sector-1, Noida, District Gautam Buddh Nagar, Uttar Pradesh – 201301 INDIA |

Future amendment/ revision of this EOI, if any, shall be published/ posted in our website & CPP Portal only. Hindi version & further details of this advertisement are available at our site http://igmnoida.spmcil.com.

NOTE: This EOI is issued without any obligation or commitment.

06/11/2026

**For Chief General Manager**

संजय कुमार गुप्ता
Sanjay Kumar Gupta
उप प्रबंधक (सामग्री)
Deputy Manager (Material)
भारत सरकार टकसाल, नौएडा
India Government Mint, Noida

**Annexure - A**

## MANUFACTURE AND SUPPLY OF 380 MPCs (2941.20 MTs) OF RS.10 BI-METALLIC COIN BLANKS AT INDIA GOVERNMENT MINTS LOCATED AT NOIDA, KOLKATA, HYDERABAD AND MUMBAI

Objective and Scope of Expression of Interest

India Government Mint (A unit of SPMCIL) is located at Noida (UP) is engaged in Minting of Coins and is looking for domestic suppliers with capability of mass scale manufacturing of Coin Blanks/ Coils. Following are requisite Parameters for Rs.10 Coin Blanks:

**Rs.10/- Bi-Metallic Coin Blanks:**

| Sl. No. | Parameter | |
|---|---|---|
| 1. | Quality of Bi-Metallic composite coin blanks | Rimmed and fully annealed |
| 2. | Centre piece and Ring to be cut from strips and annealing to be done after rimming. | |
| 3. | Centre piece Diameter | 17 mm (Nominal) |
| 4. | Rimmed Diameter of Composite Bi-Metallic blanks | 26.58 ± 0.04 mm |
| 5. | Piece Weight of Composite Bi-metallic blanks | 7.74 grams ± 2.5% i.e., 7.55 grams to 7.93 grams |
| 6. | Weight of Ring | 4.54 grams ± 2.5% |
| 7. | Weight of Centre Piece | 3.20 grams ± 2.5% |
| 8. | Rim - Thickness (kiss rim) | 1.82 mm ± 0.05 mm |
| 9. | Hardness | 100 ± 10 VPN (HV 30) |
| 10. | Physical tolerance | As mentioned in 10.1 & 10.2 |
| 10.1 | Circularity | The difference between maximum and minimum diameter of any composite blank shall not exceed 0.03 mm |
| 10.2 | Surface Finish | The colour and brightness of composite blanks shall be assessed in natural light. The Blank shall be free from surface imperfection such as porosity, blanking indentation, roll marks, blisters, scratches, strains, etc. The centre piece shall be white (Nickel Silver) and the ring shall be bronze colour (Nickel Brass) and bright. |
| 11. | Method of Joining Centre Piece and ring | The Joining method of Ring and the centre piece shall be by means of mechanical positive locking for which the centre piece may be required to have a suitable grooving around the complete periphery. There should be positive locking with the ring by means of uniform metal flow through the grooves so as to ensure positive locking of ring with centre piece so that relative motion between centre piece and ring shall be eliminated. |
| 12. | Locking load Test ( Centre piece and Ring) | The composite blanks should be subjected to expulsion load test at 100 kilogram force (static load). |
| 13. | Locking Test procedure | The sample pre-fitted coin blanks is to be positioned centrally inside a test-rig, in which the support has a break-out one millimeter larger than the centre piece of the coin blanks, the expulsion punch will have a diameter of 12 millimeter for load testing purposes. The coin blanks will be positioned on test-rig and will be subjected to expulsion test force by the 12 millimeter punch as mentioned above. |

| CHEMICAL SPECIFICATION FOR BI-METALLIC COMPOSITE COIN BLANKS | | |
|---|---|---|
| **Centre Piece (Nickel Silver)** | Copper | 65% ± 1.00% |
| | Zinc | 15% ± 1.00% |
| | Nickel | 20% ± 1.00% |
| | | |
| **Ring (Nickel Brass)** | Copper | 75% ± 1.00% |
| | Zinc | 20% ± 1.00% |
| | Nickel | 05% ± 0.50% |

The Scope of EOI is as follows:

1. To develop new domestic suppliers/ vendors (promoting Make in India policy of GoI) who are engaged in the field of manufacturing coils/ coin blanks and can supply coin blanks to India Govt. Mints.

2. To supply non-ferrous Coin Blanks with above mentioned or similar specification (as per future requirements) to India Government Mints located at Noida, Kolkata, Hyderabad and Mumbai.

**Annexure-B**

# STATEMENT OF CREDENTIAL OF INTERESTED FIRM

## I. Applicant Particulars

| | | | | | |
|---|---|---|---|---|---|
| Category | ☐ Original Equipment Manufactures<br>☐ Others (Please mention) | | | | |
| Name of the Firm/ Company: | | | | | |
| Constitution or Legal Status | | | | | |
| Registration Number: | | Registering: Authority | | Date of Registration | |
| Registered Address Office: | | | | | |
| Address of Factory | | | | | |
| Contract Person Name and Designation: | | | | | |
| Address for Correspondence: | | | | | |
| Tel. No | | Fax No. | | | |
| Mobile No. | | e-mail Address: | | | |

## II. Applicant profile

A. Type of Ownership:

☐ Individual ☐ Sole Proprietorship Concern ☐ Partnership Firm

☐ PSU/Govt. Undertaking ☐ Private Ltd. company

Other, (please specify)

.....

.....)

B. Enclosed copies of Articles & Memorandum of Association/ Certificate of incorporation/ Certificate of Registration etc. as applicable.

C. (a) Do you have ISO 9001quality certification? Yes / No

If yes, please specify & indicate validity:

(b) In case of certification by other accredited institutions, please give details:

| Institution | Type of Certification | Valid up to (date) |
|---|---|---|
| | | |
| | | |
| | | |

III.

A) Capable and reputed manufacturers having proven capability to design, manufacture, supply of Coins Blanks Nationally / Internationally.

B) Total number of non-ferrous Coin Blanks Manufacture & Supply that has been supplied till date (please attach detailed statement).

C) Details regarding the manufacturing capability of the firm.

D) Subsidiaries of the company if any, doing the same business of manufacturing of non-ferrous Coin Blanks Manufacture and Supply.

E) Schematic write-up of Technology available (along with engineering details and catalogues etc.).

F) Lead time for Manufacture and Supply of non-ferrous Coin Blanks i.e. installed & operating capacity coupled with logistical lead time.

(Note: Please enclose separate sheet for furnishing details of above points at III A to F).

IV. List the names of Owners/ Partners / Board of Directors:

| Names of the Owners/ Partners / Board of Directors | Address | Whether Owners/ Partners or Directors | Extent of share holding in the Firm/Company as the case may be |
|---|---|---|---|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

V. List the names & address of all associated, subsidiary & holding companies including trusts

| Company Name | Address | Nature of Business | Relationship with Applicant |
|---|---|---|---|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

VI. Financial details

(a) Annual Turnover in the past 3 years:

| Year | | | |
|---|---|---|---|
| | | | |
| Annual Turnover (In INR) | | | |
| Profit/ Loss (In INR) | | | |

**VII.** Attach the following audited financial statements, as applicable, for the past three financial years and place a tick mark in the appropriate column as confirmation of having enclosed the appropriate documents with the application.

| Year | | | |
|---|---|---|---|
| Balance sheet | | | |
| Profit/Loss statement | | | |

**VIII.** Any other relevant information if any.

06/11/2026

**Seal & Signature of the authorized signatory**

संजय कुमार गुप्ता
Sanjay Kumar Gupta
उप प्रबंधक (सामग्री)
Deputy Manager (Material)
भारत सरकार टकसाल, नौएडा
India Government Mint, Noida